

SERVICE BULLETIN

Original Issue Date: **3/96**
 Model: **All**
 Market: **Marine**
 Subject: **Siphon Break Installation Requirements**

Kohler Generator Division determined that the use of unauthorized siphon breaks caused several instances of engine water ingestion, particularly in 1995, on some Kohler marine generator sets. The unauthorized siphon breaks look similar to the Kohler Co. siphon breaks, but they do not function as reliably. See Figure 1 for Kohler Co. siphon break kit selection.

Kohler Generator Division requires the use of Kohler Co. siphon breaks in marine installations where the generator set is at or below the waterline (see Operation/Installation manual for details). Use of other-than-Kohler Co.-provided siphon breaks voids the warranty unless approved by Kohler Co., Generator Division.

Kohler Co. will add this statement to the next update of the Marine Warranty Policies and Procedures document (TP-5182).

Model	Siphon Valve Number	Kit Number
8/10/12.5E, 5/9EOZ, and 4/8EFOZ	229928	PA-229928
13.5/14/18.5/20/21/24COZ and 11/11.5/18/15/17.5/16.5/20CCFOZ	229929	PA-229929
4ESZ/6.5ESZ and 3.5/5EFZ	229928	PA-229930
35/50/65COZ and 30/40/50CFOZ	344160	PA-344160
NOTE: Siphon break installation is mandatory for marine generator installations at or below the waterline.		

Figure 1. Kohler Co. Provided Siphon Break Kits

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
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